Da Su Packing Slip: Invoice: Receipt:	ate:	P R W Si	Dart elease Note A laybill Attache hipment Comfork Order	P/O:	es No	
Discrepancies Part Number	Description	antity	Quantity Received	Quantity Returned	Quantity Short	Comments
		Initials	s of receiver	(if shipment	OK) Level	12/
Production/Ac Date Received/Cos Initial	19/01/00	1			Locati	on

Purchase Order Receipt Listing

Tuesday, February 04, 2014 8:49:52 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO22782 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Ven	idor Nam	e VC-I	MAR001 Marmon	n/Keystone Canada Ltd.							
PO22782	1		M6061T6T1.000W06	6 f	1/29/2014	1/28/2014	84.0000	\$3.32	0.0000	0	\$279.04
CAD	No (6061T6 RD TUBE 1.00 x .065w M128084	f	84.0000	DESJ02		\$279.04	0.0000	0	
	2		M6061T6T0.500W.1 25	f	1/29/2014	1/28/2014	96.0000	\$3.57	0.0000	0	\$343.03
	No		6061-T6 RD Tube .500 x .125W M128084	f	96.0000	DESJ02		\$343.03	0.0000	0	
	3		M304TR0.250W.049	f	1/29/2014	1/28/2014	20.0000	\$0.89	0.0000	0	\$17.78
	No		304 Seamless Tubing .250 x .049w M128084	; f	20.0000	DESJ02		\$17.78	0.0000	0	
	4		M304TR0.500W.035	i f	1/29/2014	1/28/2014	200.0000	\$0.76	0.0000	0	\$152.63
	No		304 RD Tube .500 x .035W M128084		200.0000		20010000	\$152.63	0.0000	0	\$10 2 100
	5		M304TR0.750W.049) f	1/29/2014	1/28/2014	200.0000	\$1.66	0.0000	0	\$332.19
	No		304 RD Tube .750 x .049W M128084	f	200.0000	DESJ02		\$332.19	0.0000	0	
	6		M6061T6T0.750W.0) f	1/30/2014	1/30/2014	84.0000	\$1.66	0.0000	0	\$139.52
	No		6061T6 RD tubing .750 x .035w M128108	f	84.0000	DESJ02		\$139.52	0.0000	0	
			141120100								604.0000

Total Received Quantity: 684.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$1,264.16
Total Balance Due Quantity: 0.0000



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE.: 1 Order: 1142424 Date.:: 01/27/2014

PACKING SLIP

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

Customers.: _

HAWKESBURY ON CAN K6A 1K7

HII	VIA OVERLAND #	F.O.B. BOUCHERVE	ILLE	SALESPER C. Gee	SON YOU PO2	IR ORDER NO 2782
SI	OVERLAND #			Number Pieces	Quantity Shipped	Back Ordered
+	Ordered	Description Fax all papers to Linda Lacelle	613-632-1053 rev:	01/11 GD		
ı	20 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 316L 1/4 X .049 A2 STS .250 .049 316L Tariff Number: 7304.41.19.90 Cust. part#.: M304TR0.250W.04		1	20/FT 20/FT	X
2	200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A2 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#.: M304TR0.500W.00		10	200/FT 200/FT	
3	200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A2 STS .750 .049 304L Tariff Number: 7304.41.99.90 Cust. part#.: M304TR0.750W.04		<u>10</u>	200/FT 200/FT	
1	84 /FT	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T1.00W06		7 7	84/FT 84/FT	
5	96 /FT	ALUMINUM SMLS TUBE ATS .500 .120 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T0.500W HT#		<u>8</u>	96/FT 96/FT	Je1/31/
			/infulss			

Packaging:	Total Weight	: 145.3
I delikagang		

MATERIAL RECEIPT INSPECTION FORM

MATERIAL:	M606176T100W	565	
RECEIVED BY:	DESTOR		
DATE:	14-02-3		
P/O#	22783	MATERIAL CERT RECEIVED	yes.
QUANTITY ORDERED:	84 ft.	QUANTITY RECEIVED:	84 ft.
THICKNESS ORDERED:	1.00 x 0.065	THICKNESS RECEIVED:	1.00 20.065"
SHEET SIZE:	10 ft. 1 ong	SHEET SIZE RECEIVED:	10 ft. long

DESCRIPTION		CR eck (N)	COMMENTS
SURFACE DAMAGE	Y	*	
INCORRECT FINISH	Y	M	
CORROSION	Υ	*	
INCORRECT GRAIN DIRECTION	Υ	14K	SURVEYOR ALL MAINTER CALCULATIONS
INCORRECT MATERIAL	Y	X	UNIFOTA ISSUED SOTE 的图像是 ALL NOVIALE SOLUTION OF THE
INCORRECT THICKNESS	Y	M	ran a una Compaños de la casa de la Casa de Ca
PHOTO REQUIRED	Y	M	PROTECTION OF THE PROPERTY OF
CORRECT MATERIAL	X	N	ROMERSH SZELIA VALENTI STEZ
CORRECT REF # TO LINK CERT	X	N	Heat # 17749890 ASTM B210
CORRECT MATERIAL IDENTFICATION	X	N	m60617671.000W065
CORRECT M# ON THE MATERIAL	×	N	m 128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	X	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	M	

CUT SAMPLE PIECE OF MAT		PREFORM A	HARDNESS (CHECK.	EN II
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	5
SIZE OF TEST SAMPLE	0,5.3			HEREIGH IS	14/02/00
HARDNESS / DUROMETER READING	VIII	56HRB		THE WHITE	2,0

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	4	BY: 42/
	JM	DATE: A
I DATE:	111 62-3	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Alcoa Forgings and Extrusions Lafayette Operations 3131 East Main Street Lafayette, IN 47905-7500

Alcoa, Inc.

Invoice To Customer

MARMON/KEYSTONE CORPORATION
1000 REMINGTON BLVD
SUITE 305
BOLINGBROOK, IL - 60440

Ship To Customer

MARMON/KEYSTONE CORPORATION
32944 US HIGHWAY 6
SPRING VALLEY, IL - 61362

Certified Inspection Report

The state of the s

Quantity Ship	oped LB	Date Shipped 06-JUN-13	Item Description Drawn Tube OD X WALL 1,000 OD x 0,065 WALL
B/L 2086932	4.417	Item No. G03123386	144 IN LN 6061 / T6 W/F 0.225
Delivery ID		Item No. Rev	Marking CONTINUOUS: AMS4082 REV P ASTMB210 REV 12
Customer Pa	rt No		WW-T-700/6 REV F, AM2, NOT1

AT/1..065/734

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum altoys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Melissa Griffith
Ouality Control Manager

06-JUN-13

Zn

0.25

Ti

0.15

Cr

0.04

Quantities per Lot / Packages

D. 1 N 1.	Y . N			Weig	ht
Package Number	Lot Number	Quantity		Gross .	Net
G17-PKG593482	17749890	133	PCS	407	359
G17-PKG593483	17749890	124	PCS	386	334

Composition Limits

Alloy		Si	Fe	Cu	Mn	M
(0)(1	Min	0.40	***	.0.15		0.8
6061	Max	0.8	0.7	0.40	0.15	1.2
Alloy		Othe	ers Each	Other	rs Total	
6061	Min			-		
0001	Max	0	.05	0.	15	1

Mechanical

Property - Test Results

Test Type	UTS - L	TYS - L	EL 4D-Long
UOM	KSI	KS1	PCT
# of Tests			



Alcoa Forgings and Extrusions Lafayette Operations 3131 East Main Street Lafayette, IN 47905-7500

Certified Inspection Report

Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T6	17749890	3-F	46.9	42.9	177

	Test Type	Dimensional	
	UOM		
	# of Tests		
Test Temper	Lot Number	Min	Max
T6	SPEC LIMITS	p	

ther - Test Results		
	Test Type	Dimensional
	UOM	
	# of Tests	
Test Temper	Lot Number	Results
T6	17749890	P

Cert Notes

Made in USA

The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22782

Purchase Order Date 1/24/2014 PO Print Date 1/24/2014

Page Number 1 of 3

Order From:

VC-MAR001

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

800 361 8142

TST ground

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607 Not 30

Terms Currency Net 30 CAD

FOB

Destination-Collect

Ship Via: Ship Acct:

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ CD Taxable	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments Delivery Comments		Promise Date		M128089	
1 N	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	1/29/2014	84.00	\$3.70	\$310.80
			Yes 1/29/2014	f /	/c/4/1/3/	

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

Line Total:

\$310.80

M6061T6T0.500W.125

6061-T6 RD Tube .500 x

.125W

1/29/2014

96.00

\$3.98

\$382.08

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241 Yes 1/29/2014

16/4/1/28

Line Total:

\$382.08

Note: